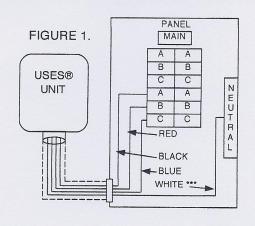
INSTALLATION INSTRUCTIONS

MODEL: XL-3Y 600

PARTS REQUIRED:

Parts to be supplied by the installer. Similar parts may be substituted. Additional parts may be required depending upon installation configuration.

- 1. Circuit breaker: 100 amp 3 pole (SWD rated)
- 2. PVC pipe (size/ quantity as required)
- 3. PVC T/A (size/ quantity as required)
- 4. PVC LB (size/ quantity as required)
- 5. Wire: use #2 THHN single conductor
- 6. When not installing the 100 amp breaker into existing panels, use a disconnect rated for 100 amps or larger and still fuse for 90 amps



*** WHITE wire in "Y" models only.





CAUTION: DEENERGIZE ALL ELECTRICAL POWER TO THE PANEL AND EQUIPMENT BEFORE COMMENCING INSTALLATION.

CAUTION: The point at which the USES® unit is connected to the electrical system must be on the line side of any controller for any motor or load.

CAUTION: Confirm all phase-to-phase and all phase-to-neutral voltages match those listed in Table 1 for the model being installed before commencing installation.

CAUTION: USES® unit must be installed by a licensed electrician. Installer is responsible to ensure all aspects of installation comply with the NEC and local electrical codes. All foreign country installations must comply with their electrical codes.

CAUTION: USES® unit must be installed on the line side of a variable speed drives, magnetic motor controllers and frequency control drives. If put on the load side equipment damage may occur

INSTALLATION:

- 1. Install the circuit breaker in the electrical panel. *
- 2. Mount the USES® unit. The total wiring length from unit to the circuit breaker must be 10' or less.
- 3. Run conductors and the neutral wire (if present) into the panel.
- 4. Connect neutral wire (if present) to neutral bar in the panel
- 5. Connect conductor wires to the circuit breaker.
- When not installing a 90 amp breaker into existing panels, use disconnect rated for 100 amps or larger and still fuse for 90 amps.

Table 1

USES®	PhPh	PhN	USES®
MODEL	Voltage	Voltage	Current
XL-3Y 600	347/600	347	

OPERATIONAL CHECKS:

- 1. When ready to energize the USES® unit, shut the circuit breaker
- 2. Observe the lights on the side of the USES® unit. All should be lit and equally bright. If not, deenergize the USES® unit, verify the wiring is correct ant that proper phase-to-phase and phase-to-neutral voltages exist. Contact your USES® dealer if the voltage is correct but the lights were not lit or equally bright.
- 3. Confirm that the current on the conductors from the USES® unit to the circuit breaker as listed in Table 1 (± 20%) for the model being installed.
- 4. Periodically verify the indicator lights are lit and equally bright. Contact your USES® dealer if they are not.

 * If the breaker space is not available in an electrical panel or if the USES® unit is being installed local to a load a

circuit breaker disconnect may be used provided it meets NEC requirements. The point at which the USES® unit is connected to the electrical system must be on the line side of any controller for any motor or load.